

Date: Friday, 10/20/2006 11:05:44 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR BRACKET		
Job Number	: 29082A01		Part Number	: D20135		
Estimate Number	: 10143		Drawing Number	: D2013 REV C		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 10/20/2006 S.O. No. : N/A		Drawing Revision	: C		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 10/27/2006 Qty: 10		
Previous Run	: 24160A01		Um:	Each		
Written By	: <i>JK</i>					
Checked & Approved By	: <i>JK</i> 06 10 20					
Comment	: Est Rev:A New Issue 05-11-01 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0750W049	304 RD Tube .750 x .049W	
Comment: Qty.: 1.8165 f(s)/Unit Total : 9.0825 f(s) Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing (M304TR0.750W.049) Batch: <i>M102502</i> FF 06-11-07 10			
2.0	BRAKE NC	NC BRAKE	
Comment: NC BRAKE 1-Punch as per template D2013-T5 and Dwg D2013 FF 06-11-07 10 2-Flatten ends of D2013-5 tube as per Dwg D2013 using DT8545 FF 06-11-07 10 3-Bend (1) tube as per Dwg D2013 using Jig DT8201Identify as D2013-5. FF 06-11-08 10 4-Deburr as required FF 06-11-07 10			
3.0	QC5	INSPECT WORK TO CURRENT STEP	

Comment: INSPECT WORK TO CURRENT STEP <i>10/06/11/09 10</i>			
4.0	QC21	FINAL INSPECTION/W/O RELEASE	
Comment: FINAL INSPECTION/W/O RELEASE <i>10/06/11/10</i>			

Job Completion

*C. Lebel 11/10*

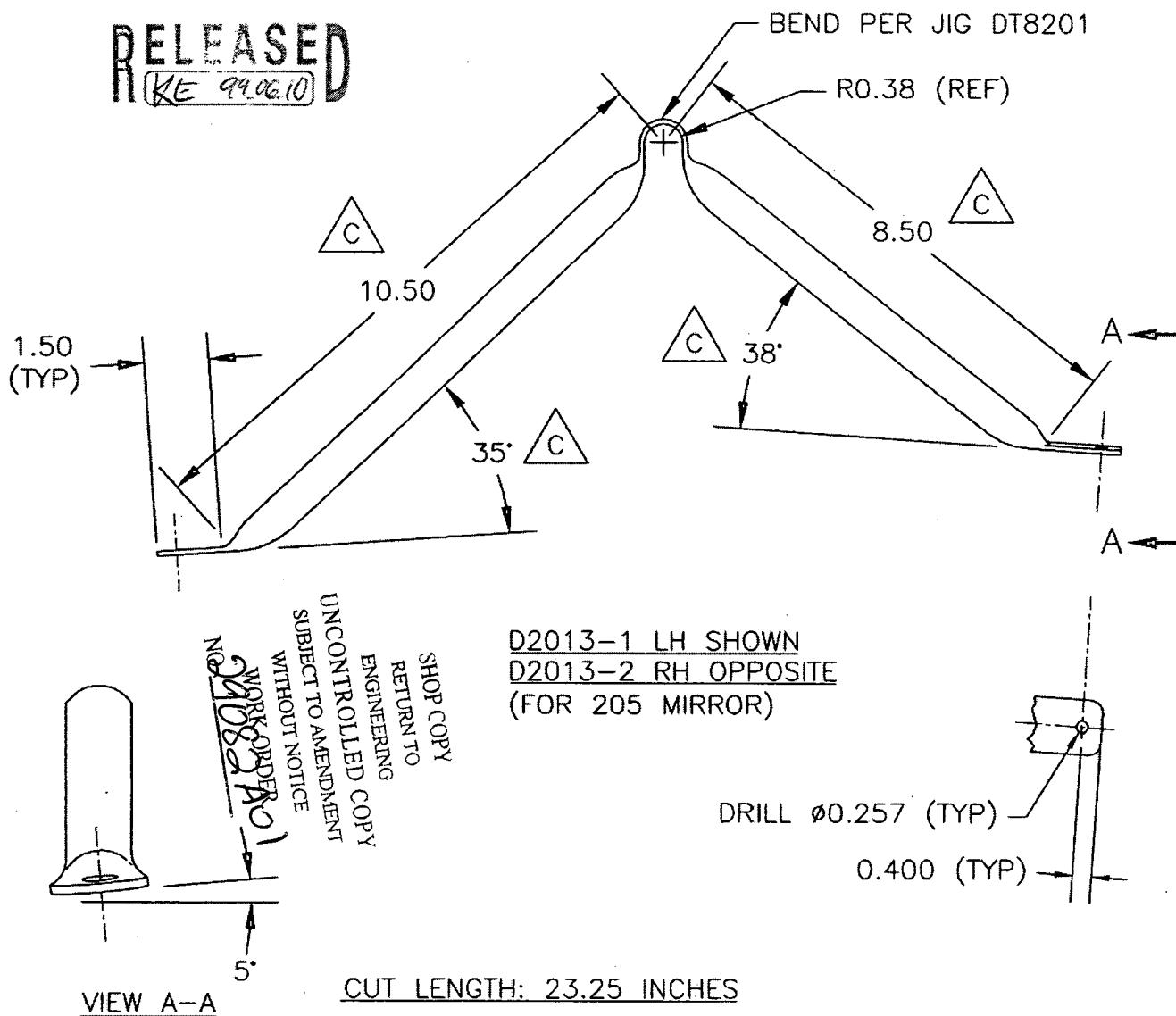
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/11/10
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
KE 99.06.10



DART

Copyright
DART

DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA REV. C
DATE 99.06.07	APPROVED KE	DRAWING NO. D2013
A	90.10.22	TITLE MIRROR BRACKET
B	94.06.15	REDRAWN
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

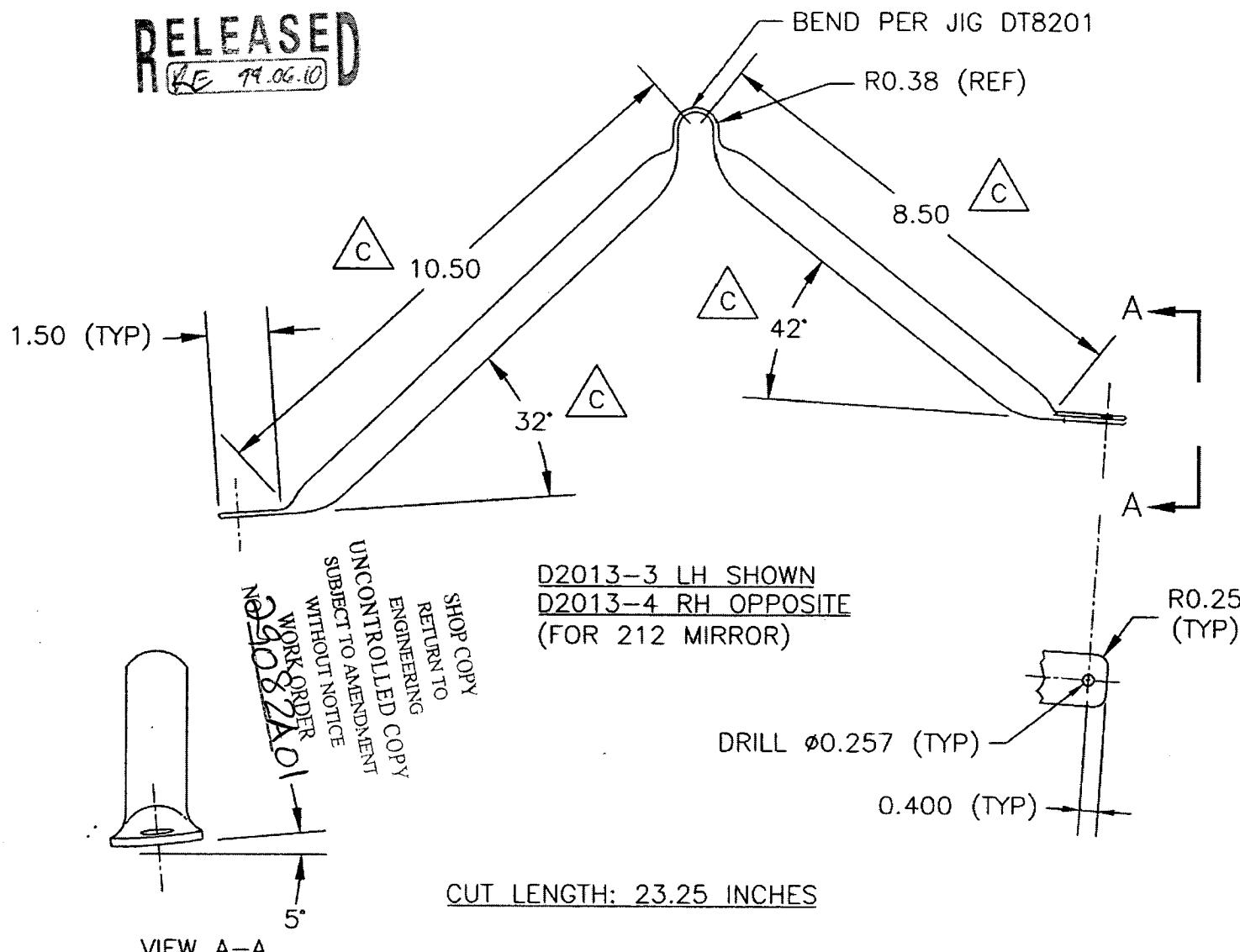
NOTE: Date & initial all entries

RELEASED
RE 99.06.10

DART



DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED JF	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 2 OF 3 SCALE N/A



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

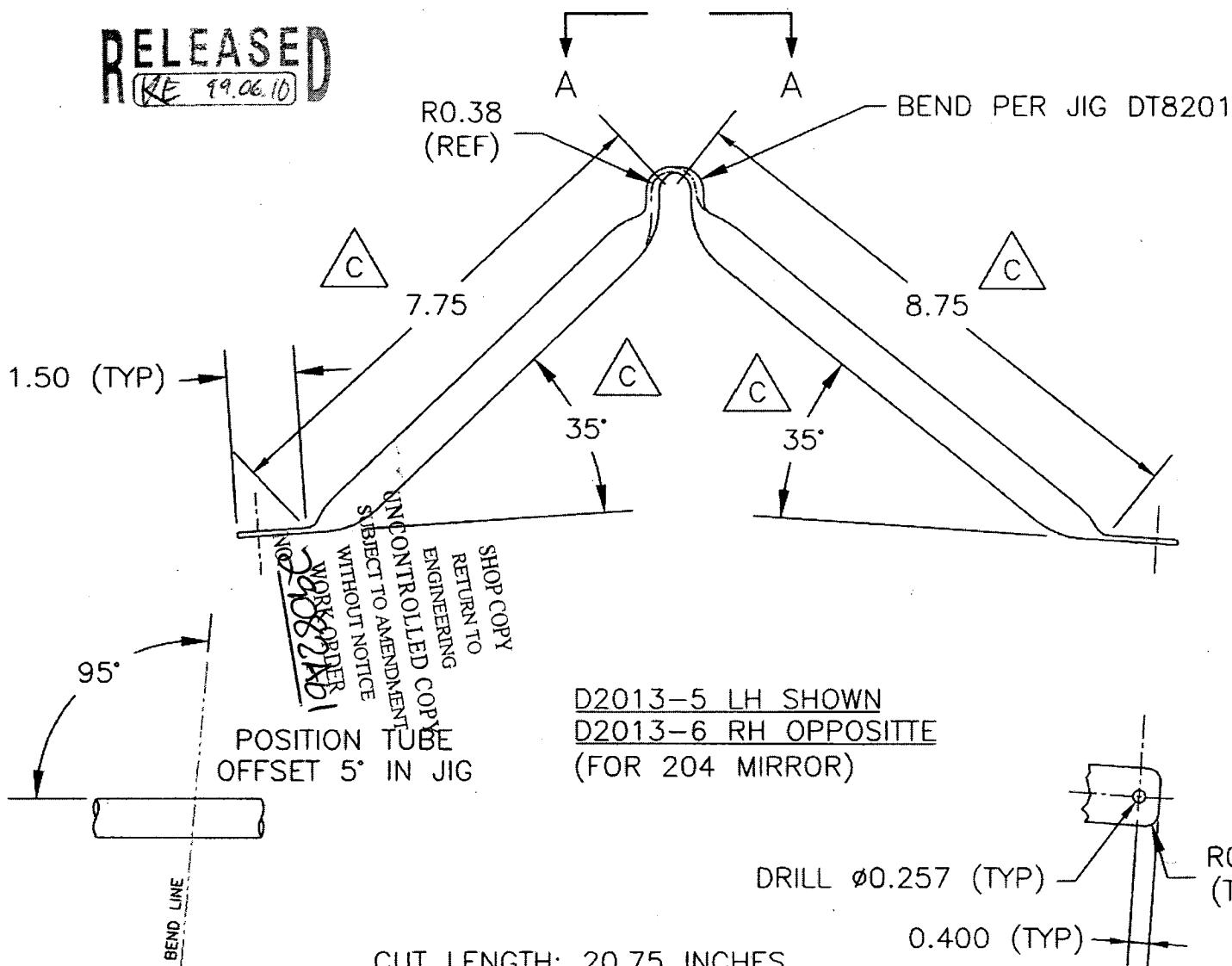
NOTE: Date & initial all entries

RELEASED
RE 99.06.10

DART

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04/06/99

DESIGN JB	DRAWN BY R	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED RE	DRAWING NO. D2013
DATE 99.06.07		SHEET 3 OF 3 TITLE MIRROR BRACKET SCALE N/A



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries